

Technical Datasheet

Q 40-260 2K HS Filler 4:1 -white-

Characteristics:

2K high solid primer with extremely good filling properties because of the high solid content. Very good flow, up to 3 thick coats. Very good sanding behavior. No runs, even by application with nozzle diameter 1,5 - 2,2 mm. Extremely safe to handle. Excellent corrosion protection and optimum adhesion on putties, old cured paints, steel, aluminium and zinc coated surfaces.

Application:

The surface must be cleaned, dry, degreased and matted. Mixing ratio: 4:1 by volume, add 10-20% thinner for acrylic products. Mix thoroughly. Apply with a spray gun with nozzle diameter 1,5 - 2,2 mm in 1 - 3 normal coats with 10 min. flash off at 20°C between the coats.

Drying 30 min (fast hardener) 40 min (normal hardener) at 60°C .

Sand dry with P360 - P600

Technical data:

VOC content: 2004/42/IIB(c)(540) <520

Primer 40-260 :

Shelf-life: 12 months Density: 1,55 g/cm³ Colour: white

Hardener normal 40-250HN - fast 40-250HF:

Shelf-life: 12 months Density: 1,00 g/cm³ Colour: colourless



COLOR

white



A+B

4 : 1



C

10-20%



1,5h 20°C



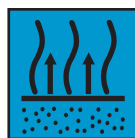
25-30 s 4mm DIN



Q-99-100



1,5 - 2,2 mm
2-3 coats 140-210 my



10 min <> coat



HN 60°C. 40 min
HN 20°C. 6 h
HF 60°C. 30 min
HF 20°C. 4 h



12 min



P360 - P600



12 month



2004/42/IIB(c)(540)<520

This data sheet is for information purpose only. To our knowledge the data provided complies with the latest standard and is based on years of experience in the manufacturing of our products.

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